



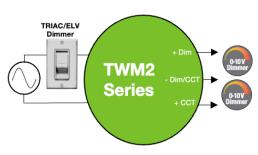
Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

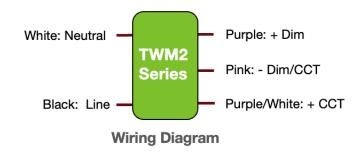
| Input Voltage | Max. Source Lumens | Typ. Input Power | CCT Range | CRI | Dimming Method | Dimming Range | |
|---------------|-----------------------|---------------------|---------------|-----|----------------------|------------------|--|
| 120 - 277 Vac | 2600 lm | 26.5 W | 1800 - 6500 K | 90+ | TRIAC, ELV, & 0-10 V | 1-100% | |



TWM2 (with Diffuser Lens)

Light Emitting Surface: 32 mm Diameter: 65 mm (2.56 in) Height: 20.5 mm (0.81 in)





KEY FEATURES

- · Integrated AC to DC driver electronics
- · 3 modes of operation: Tunable white, Static White, Warm Dim
- · Designed for field replacability
- · Approved for use as thermal cutout for fixture per UL1598
- · Configure Light output with Max-Trim; Configure Tunable CCT range with CCT-Trim
- · Warm dim ranges: 3050-1800 K (MR16 Halogen profile) 2700-1800 K (Incandescent profile)
- · CA Title 24, IEEE 1789-2015, & Energy Star Compliant

- Color consistency of < 3 step (2 step typical) MacAdam ellipse
- · Available with or without Diffuser Options
- · Available with or without Bluetooth Options
- · Dim-to-off capability (when used with 0-10 V dimmer)
- · Bluetooth LE commissioning with the ERP Tunable White app (iOS)
- · Front heat sink mounting
- · On board thermal foldback
- · Circadian Rhythm lighting support with a controller



ERP Tunable White iOS App













TWM2 Data Sheet © ERP Power, LLC Rev. May 2024

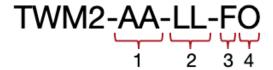




Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

1 - ORDERING INFORMATION

1.1 TWM2 - Tunable White LED Modules



| 1 - Light Emitting Surface | | | |
|----------------------------|---------|--|--|
| Value | Meaning | | |
| 32 | 32 mm | | |

| 2 - Typical Source Lumens | | |
|---------------------------|---------|--|
| Value | Meaning | |
| 18 | 1800 lm | |
| 26 | 2600 lm | |

| 3 - Feature Tier | | | |
|------------------|----------|--|--|
| Value | Meaning | | |
| E | Enhanced | | |
| Р | Premium | | |

| 4 - Optic Choice | | | |
|------------------|-------------|--|--|
| Value | Meaning | | |
| D | Diffuser | | |
| N | No Diffuser | | |

1.2 Feature Tiers

| | | | | Feature | | |
|-------|--------------|---------------|----------|---------------------|-------------------|-------------------------------------|
| Value | Static White | Tunable White | Warm Dim | Tri-mode Dimming | 0-10 V Dim-To-Off | Bluetooth LE (BLE) Commissioning |
| Е | ✓ | ✓ | ✓ | ✓ | ✓ | |
| Р | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |

1.3 Part Numbers

| Part Number | LES (mm) | Typical Peak Lumens (lm) | Bluetooth LE (BLE) Commissioning | Diffuser |
|---------------|----------|-----------------------------|-------------------------------------|----------|
| TWM2-32-26-EN | | 0000 | No | No |
| TWM2-32-26-ED | | | NO | Yes |
| TWM2-32-26-PN | 32 | 2600 | Yes | No |
| TWM2-32-26-PD | | | res | Yes |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

1.3 AC Input Power Cables (Ordered Separately)

| Description | Part Number |
|---|----------------|
| 2-wire AC Input Power Cable Assembly for TWM2, Black/White, 400 mm, for North America | AC-TWM2-NA |
| 2-wire AC Input Power Cable Assembly for TWM2, Black/White, 100 mm, for North America | AC-TWM2-NA-100 |
| 2-wire AC Input Power Cable Assembly for TWM2, Black/White, 413 mm, with quick disconnect, for North America | AC-TWM2-NAQD |
| 2-wire AC Input Power Cable Assembly, Black/White, 400 mm, with quick disconnect and flyings leads, for North America | AC-NAQD-FL |

1.4 DC Output Control Cables (Ordered Separately)

| Description | Part Number |
|---|-------------|
| 3-wire DC Output Control Cable Assembly for TWM2, Pink/Violet/Violet-White, 400 mm, for North America | DC-TWM2-NA |

Note: See Section-4 for more details on the power and control cable assemblies for TWM2.

1.5 Accessories (Ordered Separately)

| Description | Part Number |
|--|-----------------|
| TWM Programming Tool with TWM2 Programming Cable | PROG-TWM2 |
| TWM2 Programming Cable | PROG-TWM2-CBL |
| Reflector Holder for LEDiL Reflectors | HLDR-TWM2-LEDIL |
| Reflector Holder for Nata Reflectors | HLDR-TWM2-NATA |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

2 - OPERATIONAL SPECIFICATIONS

2.1 Electrical Specifications (@ 25 °C Ambient Temperature)

| Specification | Units | Minimum | Typical | Maximum | Notes |
|------------------------------------|-------|---------|-----------------------------|---------------------------------------|--|
| Input Voltage Range | Vac | 90 | 120, 277 | 305 | |
| Input Frequency Range | Hz | 47 | 50/60 | 63 | |
| Inner to Occurrent | A | | | 250 mA @ 120 Vac | _ |
| Input Current | mA | - | - | 110 mA @ 277 Vac | |
| Power Factor | | 0.9 | > 0.9 | | At nominal input voltage and 100% output |
| Total Harmonic Distortion (THD) | % | - | - | 20 % | At nominal input voltage, and from 100% to 40% of rated lumen output |
| Inrush Current | А | | Meets NEMA-410 requirements | | At any point on the sine wave and 25 °C |
| Leakage Current | mA - | | 0.32 mA @ 120 Vac | Measured per IEC60950-1 | |
| Leakage Current | IIIA | - | _ | 0.75 mA @ 277 Vac | Measured per IEC60950-1 |
| Input Harmonics | | | Complies | with IEC 61000-3-2 for Class C equi | pment |
| Standby Power | mW | - | - | 500 mW @ 120 Vac 1000 mW @ 277 Vac | During Dim-to-Off mode |
| Start Time | ms | - | ≤ 300 | 500 | ± 25 ms |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

- 2 OPERATIONAL SPECIFICATIONS
- 2.2 Photometric Specifications (@ 60 °C Substrate Temperature, T_s)

| Specification | Range | Notes | | |
|---------------------------------|---|---|--|--|
| Lumens | ≤ 1800 lm ≤ 2600 lm | Listed light output and efficacy refers to light output from the source. Diffuser lenses and additional optics will affect final light output and efficacy. See page 6 for characterization charts. | | |
| Efficacy (LPW) | 100 lm/W | | | |
| CCT (Tunable Range) | 1800–6500K | | | |
| CCT (Warm Dim Range) | 3050-1800 K (MR16 Halogen profile) | Warm Dim profile selectable via TWM programming tool or ERP | | |
| COT (Warm Dim Range) | 2700–1800 K (Incandescent profile) | TWM iOS app. | | |
| CRI (Ra) | 90+ | 2700–6000 K | | |
| CRI (R9) | 50+ | 2700–6000 K | | |
| Nominal Color Consistency (Duv) | ± 0.0033 | < 3 step MacAdam ellipse (SDCM) at 100% output (2 step typical) | | |
| Lumen Maintenance | L70 (70% of initial lumens) at 50,000 hours at Tc ≤ 75°C. | | | |
| Flicker | Compliant with IEEE 1789-2015. | | | |

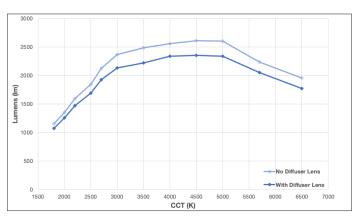




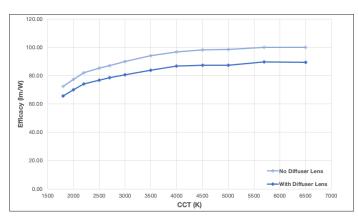
Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

- 2 OPERATIONAL SPECIFICATIONS
- 2.3 Lumen and Color Performance Data

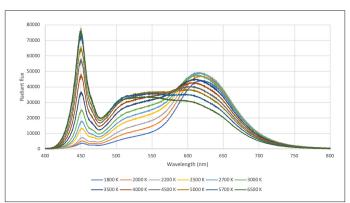
Typ. Lumen Output at Various CCT Points



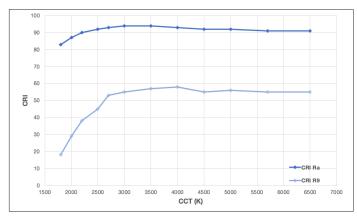
Typ. Efficacy (LPW) at Various CCT Points



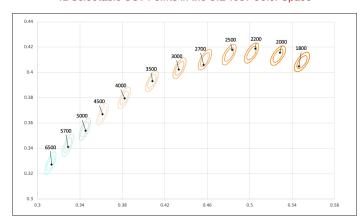
Spectral Power Data (SPD) at Various CCT Settings



CRI (Ra and R9) at Various CCT Points



12 Selectable CCT Points in the CIE 1931 Color Space







Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

2 - OPERATIONAL SPECIFICATIONS

2.4 Environmental and Safety Specifications

| Specification | Units | Minimum | Maximum | Notes |
|------------------------------------|-------|---------|---------|--|
| Operating Ambient Temperature (Ta) | °C | -20 | 40 | |
| Maximum Case Temperature (Tc) | °C | - | 90 | |
| Maximum Substrate Temperature (Ts) | °C | - | 95 | _ |
| Storage Temperature | °C | -40 | 85 | |
| Humidity | % | 5 | 95 | Non-condensing. |
| Acoustic Noise | dBA | - | 24 | Measured at a distance of 1 foot (30 cm): both forward and reverse phase AC phase-cut dimmers. |

| Specification | Notes |
|-----------------------------|---|
| Mechanical Shock Protection | As per EN60068-2-27. |
| Vibration Protection | As per EN60068-2-6 & EN60068-2-64. |
| MTBF | $>$ 200,000 hours when operated at nominal input conditions, and at $\rm T_{\rm c} < 75~^{\circ}C.$ |
| Driver Lifetime | 50,000 hours at T _c < 75 °C maximum case hot spot temperature. |
| Conducted & Radiated EMI | Compliant with FCC CFR Title 47 Part 15 Class B at 120 Vac, Class A at 277 Vac. |

| Specification | Туре | Standard | Notes |
|----------------------------|--|----------------|--|
| Harmonic Current Emissions | - | IEC 61000-3-2 | For Class C equipment. |
| | ESD (Electostatic Discharge) | IEC 61000-4-2 | 6 kV contact discharge, 8 kV air discharge, level 3. |
| | Electrical Fast Transient | IEC 61000-4-4 | 2 kV on AC power port for 1 minute, 1 kV on signal/control lines. |
| Immunity Compliance | Surge | IEC 61000-4-5 | 2 kV line to line (differential mode) / 1.5 kV line to common mode ground. |
| | | ANSI/IEEE c62. | 41.1-2002 & c62.41.2-2002 category A, 2.5 kV ring wave. |
| | High Pot or Dielectric Voltage Withstand | 2200 Vdc | Tested between 0–10 V leads and AC input. |

| Safety Agency | Notes |
|---------------|-------------------------|
| UL | UL recognized component |
| NEMA | SSL-1-2016 |
| CA Title 24 | Compliant |
| ENERGY STAR® | Compliant |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

2 - OPERATIONAL SPECIFICATIONS

2.5 Commissioning Protocols

| Protocol | Dimming | ССТ | Notes |
|---|---------|--|--|
| 0-10 V (CCT) | - | - 1800–6000 K Operational CCT range can be adjusted/customized via the ERP Tu White iOS app. | |
| 0-10 V (DIM) | | | Option to set Dim-Trim using the ERP Tunable White iOS app or the TWM |
| TRIAC | 100–1% | - | Programming Tool. 2. Option to set Dim-Trim and/or to enable Dim-to-Off using the ERP Tunable |
| ELV | | | White iOS app or the TWM Programming Tool*. |
| BLUETOOTH LE (ERP Tunable White iOS app) | 100–1% | 1800–6500 K | Use for commissioning, not for control. 1. Adjust maximum output level (set Dim-Trim between 100% and 40%). 2. Enable Dim-to-Off. 3. Customize the CCT range for Tunable White mode. 4. "Set and forget" the CCT for Selectable White Mode. 5. Select between Halogen and Incandescent profiles in Warm Dim Mode. |
| TWM Programming Tool | - | - | 1. Adjust the maximum output level (set Dim-Trim) - FULL, 80%, 60%, 40%. 2. Enable Dim-To-Off. 3. Disable Bluetooth capability on equipped models. 4. Set to one of 12 selectable CCT points for Selectable White Mode. 5. Select between Halogen and Incandescent profiles in Warm Dim Mode. |

^{*} Dim-to-Off is only available with 0-10 V operation.



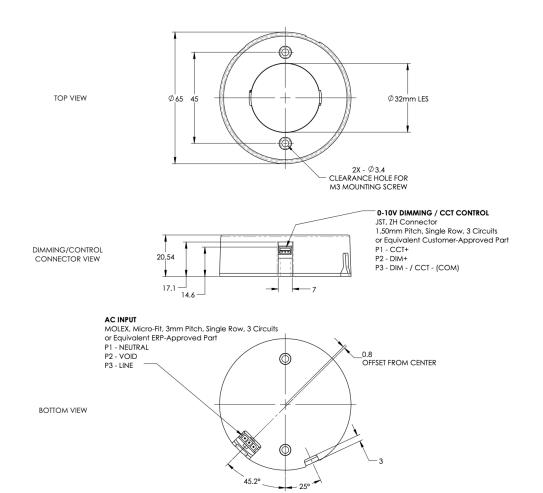


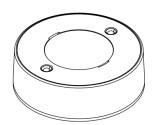
Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

3 - MECHANICAL SPECIFICATIONS

| Specification | Notes | |
|--|-----------|--------------------------------------|
| Dimensions | Diameter: | 65 mm (nominal 2.56 in) |
| Dimensions | Height: | 20.54 mm (nominal 0.81 in) |
| Light Emitting Surface (LES) | | 32 mm (nominal 1.26 in) |
| TWM2 Weight | | 45 g (1.6 oz) |
| Heat Sink Attachment | | Front-mount, countersunk, M3 x 25 mm |
| Max Case Temperature (T _c) | | ≤ 90 °C |

Note: See next section for details on the cable assemblies for TWM2.









Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

4 - CABLE ASSEMBLIES

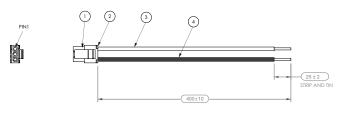
4.1 2-Wire AC Input Power Cable Assemblies for TWM2

For North America

Part Number: AC-TWM2-NA

Length: 400 mm (nominal 16 in.)

| Item No. | Part No. | Wire Description | Wire Color | Input | Qty. |
|-------------|-------------|-------------------------------------|---------------|---------|------|
| 3 | UL 1430 | Wire Stranded Tinned 18 AWG (Pin-1) | White | Neutral | 1 |
| 4 | LII 1430 | Wire Stranded Tinned 18 AWG (Pin-3) | Black | Line | 1 |

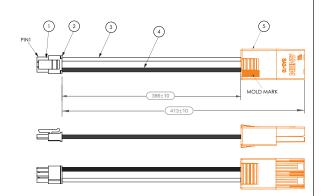


For North America, with Quick Disconnect

Part Number: AC-TWM2-NAQD

Length: 413 mm (nominal 16.25 in.)

| Item No. | Part No. | Description | Color | Input | Qty. |
|-------------|----------------|-------------------------------------|--------|---------|------|
| 3 | UL 1430 | Wire Stranded Tinned 18 AWG (Pin-1) | White | Neutral | 1 |
| 4 | UL 1430 | Wire Stranded Tinned 18 AWG (Pin-3) | Black | Line | 1 |
| 5 | SA2-10, SINGLE | NBC ELECTRONIC 2-Pin Connector | Orange | N/A | 1 |



General Specifications for Power Cable Assemblies

| Item No. | Part No. | Manufacturer | Description | Quantity |
|-------------|-------------|--------------|-----------------|----------|
| 1 | 3016H-1*03 | ECI | Connector 3-Pin | 1 |
| 2 | 3016P-L | ECI | Connector Crimp | 2 |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

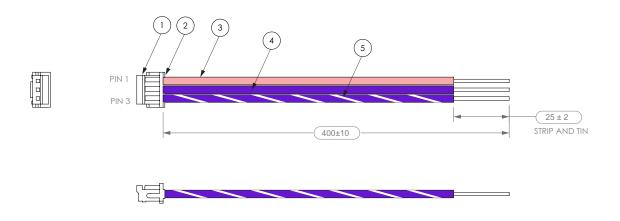
4 - CABLE ASSEMBLIES

4.2 3-wire DC Output Control Cable Assembly for TWM2

For North America

Part Number: DC-TWM2-NA

Length: 400 mm (nominal 16 in.)



| Item Number | Part Number | Manufacturer | Description | Input | Quantity |
|-------------|------------------|--------------|---|--------------------------|----------|
| 1 | SCD1502AZ-103032 | Foxeco | Connector 3-Pin | N/A | 1 |
| 2 | SCD1502AZ-000000 | Foxeco | Connector Crimp | N/A | 3 |
| 3 | UL 1061 | Any | Wire Stranded Tinned 24 AWG Pink (Pin 1) | Dim (-) / CCT (-) Common | 1 |
| 4 | UL 1061 | Any | Wire Stranded Tinned 24 AWG Violet (Pin 2) | Dim (+) | 1 |
| 5 | UL 1061 | Any | Wire Stranded Tinned 24 AWG Violet with White Spiral (Pin 3) | CCT (+) | 1 |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

5 - HEAT SINKING RECOMMENDATIONS

The AC Input Tunable White LED Module (TWM2) requires an external heat sink in order to ensure proper operating temperature of the LEDs. The TWM has a conductive aluminum base and an efficient thermal path to the LED array. These features promote efficient thermal management and allow for a simple heat sink design in most applications. Below are several available heat sinks showing substrate temperature at different Lumen outputs. The below list is not exhaustive, and serves as a list of recommendations.

The light engine is designed to be installed in a variety of lighting fixtures (Conduction from the TWM2 to the heatsink and then Convection to ambient air). Solid contact between the base of the light engine and the heat sink is important, as well as a thermally conductive material of at least 10 W/(m*K) for full output operation to ensure efficient transfer of heat. For reliability qualification, an extruded heat sink was used for internal testing.

In many fixtures, the air flow to the heat sinks is obstructed or the heat sink is in an enclosed container with no path to reject heat. The thermal design of the fixture must be optimized, so that the case temperature (T_c) measured at the base of the engine remains at its recommended temperature.

IMPORTANT: Most heat sinks are qualified in "free air" at an approximate ambient temperature of 25 °C. If the TWM is installed in an insulated can fixture (IC Can), the light engine may exceed the recommended operating temperature. The heat sink must be evaluated and temperature tested in the fixture at applicable ambient temperatures for the desired application.

| Manufacturer | Mechatronix | Mechatronix | Mechatronix |
|-----------------------------|--|--|--|
| Model | GH36D 9980-B | LPF67A68-8-B | LPF70A50-5-B |
| | | | |
| | GH36D 9980-B, 120 Vac, Rev. X04, 4000K CCT | LPF67A68-8-B, 120 Vac, Rev. X04, 4000K CCT | LPF70A50-5-B, 120 Vac, Rev. X04, 4000K CCT |
| Light Engine Output (Lumen) | Ts at Ta of 40 °C | Ts at Ta of 40 °C | Ts at Ta of 40 °C |
| 850 | | | |
| 1000 | | | 69.1 |
| 1250 | | | 74.5 |
| 1500 | | 72.8 | 79.9 |
| 2000 | | 82.5 | 91.5 |
| 2500 (Max) | 64.9 | 85.3 | 97.4 |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

■ 6 - TEMPERATURE MEASUREMENT POINTS

The thermal management characteristics of the heat sink used with the TWM should be validated by measuring its case temperature (T_c). This test should be done with the TWM installed in the fixture at ambient temperature and air flow conditions similar to the end-use installation. It is recommended that the thermal management system be designed for a $T_c < 75$ °C.

TWM has on-board over temperature protection (OTP) which will throttle the currents to the LED arrays starting at 85 $^{\circ}$ C (T_{\circ}). The CCT at which the unit is operating will be maintained in this mode, but the output lumens will drop. This ensures that the LEDs are not subjected to abnormal temperatures.

On BLE (Premium) equipped units, the **substrate temperature** (T_s) is reported on the ERP Tunable White iOS app, and can be used during the fixture design stage to verify proper heat sinking and/or to optimize the design of the thermal management system. This will give the most reliable measurement of the LED temperature. The T_s reading should be made after the unit has reached steady state, where the temperature levels out.



Case Temperature (T_c) Measurement Point

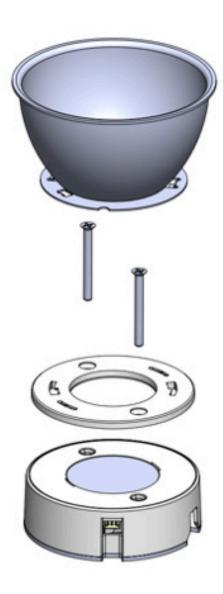
Note: The T_c is measured at the base of the engine. BLE units report the temperature of the T_c .





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

7 - ATTACHING COMPATIBLE TWM2 REFLECTORS (AN EXAMPLE)



NATA REFLECTOR [2-1567-M] CUSTOM TWM2 PLASTIC CONNECTOR



LEDIL REFLECTOR (F13325)
CUSTOM TWM2 PLASTIC CONNECTOR





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

8 - TWM CONFIGURATION TOOLS

8.1 TWM Programming Tool - Description

The 'TWM Programming Tool' has the capability to configure any static CCT point from twelve pre-programmed CCT selections and two Warm Dim profiles. The TWM Programming Tool also allows installers to set the maximum light output limits to FULL, 80%, 60%, or 40% by setting a Dim-Trim, while enabling a Dim-to-Off capability and/or disabling Bluetooth LE on Premium models.

The TWM Programmer has two 4-position DIP switches, one for CCT selection and the other allowing the user to disable BLE, to enable Dim-to-Off capability, and to set a Dim-Trim. The DIP switch settings are ON position for '1' and OFF position for '0', and the value is set as a 4-bit binary code. All possible settings and corresponding switch positions are listed below.

| Part Number | Description |
|---------------|--|
| PROG-TWM2 | TWM Programming Tool with TWM2 Programming Cable |
| PROG-TWM2-CBL | TWM2 Programming Cable |
| | |

| CCT DIP Switch (SW1) Selections | | | 0 = OFF, 1 = ON | | |
|---------------------------------|--|---|-----------------|---|---|
| 0 | FACTORY DEFAULT | 0 | 0 | 0 | 0 |
| 1 | NOT USED | 0 | 0 | 0 | 1 |
| 2 | CCT Fixed, 1800 K | 0 | 0 | 1 | 0 |
| 3 | CCT Fixed, 2000 K | 0 | 0 | 1 | 1 |
| 4 | CCT Fixed, 2200 K | 0 | 1 | 0 | 0 |
| 5 | CCT Fixed, 2500 K | 0 | 1 | 0 | 1 |
| 6 | CCT Fixed, 2700 K | 0 | 1 | 1 | 0 |
| 7 | CCT Fixed, 3000 K | 0 | 1 | 1 | 1 |
| 8 | CCT Fixed, 3500 K | 1 | 0 | 0 | 0 |
| 9 | CCT Fixed, 4000 K | 1 | 0 | 0 | 1 |
| 10 | CCT Fixed, 4500 K | 1 | 0 | 1 | 0 |
| 11 | CCT Fixed, 5000 K | 1 | 0 | 1 | 1 |
| 12 | CCT Fixed, 5700 K | 1 | 1 | 0 | 0 |
| 13 | CCT Fixed, 6500 K | 1 | 1 | 0 | 1 |
| 14 | Warm Dim, 2700–1800 K (Incandescent Profile) | 1 | 1 | 1 | 0 |
| 15 | Warm Dim, 3050–1800 K (Halogen Profile) | 1 | 1 | 1 | 1 |

| Dimming DIP Switch (SW2) Selections | | | 0 - OFF 1 - ON | | | | |
|-------------------------------------|-------------|---------------|----------------|-----------------|---|---|---|
| | Dim-Trim | BLE Status | Dim-to-Off | 0 = OFF, 1 = ON | | | |
| 0 | Full Output | | | 0 | 0 | 0 | 0 |
| 1 | 80% | | | 0 | 0 | 0 | 1 |
| 2 | 60% | | | 0 | 0 | 1 | 0 |
| 3 | 40% | | | 0 | 0 | 1 | 1 |
| 4 | Full Output | | | 0 | 1 | 0 | 0 |
| 5 | 80% | | Dim-to-Off | 0 | 1 | 0 | 1 |
| 6 | 60% | | Enabled | 0 | 1 | 1 | 0 |
| 7 | 40% | | | 0 | 1 | 1 | 1 |
| 8 | Full Output | | | 1 | 0 | 0 | 0 |
| 9 | 80% | BLE Disabled | | 1 | 0 | 0 | 1 |
| 10 | 60% | BLE DISABled | | 1 | 0 | 1 | 0 |
| 11 | 40% | | | 1 | 0 | 1 | 1 |
| 12 | Full Output | | | 1 | 1 | 0 | 0 |
| 13 | 80% | DI E Disabled | Dim-to-Off | 1 | 1 | 0 | 1 |
| 14 | 60% | BLE Disabled | Enabled | 1 | 1 | 1 | 0 |
| 15 | 40% | | | 1 | 1 | 1 | 1 |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

8 - TWM CONFIGURATION TOOLS

8.2 TWM Programming Tool - Usage Instructions

Setting up the TWM Programming Tool (THIS ONLY NEEDS TO BE DONE ONCE):

STEP 1. On the 4-position DIP switch marked 'CCT (SW1)', set the ON/OFF switch combination according to one of fifteen (15) profiles listed in the "CCT DIP Switch (SW1) Selections" table on the previous page. If all the DIP switches have been set to OFF (0), the factory default will be programmed.

STEP 2. On the other 4-position DIP switch marked as 'Dimming (SW2)', set the lumen output limit by setting Dim-Trim at 100%, 80%, 60%, or 40%. Depending on whether Bluetooth should be disabled or if Dim-to-Off capability is needed, select from one of sixteen (16) ON/OFF switch combinations according to the "Dimming DIP Switch (SW2) Selections" table on the previous page. If all the DIP switches have been set to OFF (0), the factory default will be used, which is at full output with BLE enabled and without Dim-to-Off capability."

EXAMPLE: Fixed CCT at 3000K with Dim-Trim at 80% (2000 lm), BLE disabled, and Dim-to-Off enabled:

STEP 1. Set the CCT Selector DIP switch to #7 [0,1,1,1].

STEP 2. Set the DIMMING Selector DIP switch to #13 [1,1,0,1].

Programming Each TWM Light Engine (ONCE THE PROGRAMMING TOOL IS SET):

STEP 1. Remove TRIAC dimmer, if attached.

STEP 2. Power up (AC) a TWM light engine.

STEP 3. Connect the TWM Programming Tool to TWM2 (via the provided connector).

STEP 4. Press the commissioning button 3 times (fairly quickly in a 1.5-second timeframe).

STEP 5. TWM will flash 3 times in blue (indicating the program), and then TWM will be at the desired CCT and Dim-Trim.

STEP 6. Remove the Programming Tool from the TWM light engine within 10 seconds*.

GENERAL NOTES:

* For 10 seconds after programming is acknowledged, the unit will ignore the signals on 0–10 V Dim and CCT lines; this gives the user enough time to unplug the programmer. Not removing the Programmer in time will shift or change to the voltages that the dip switches correspond to.

After the programming is completed, the user can then connect 0–10 V dimmers without needing to power cycle the programmed unit. The TWM engine will follow commands from the connected 0–10 V sliders. The programmed CCT value is retained. Note that connecting the 0-10 V CCT dimmer forces the TWM2 into tunable white mode, as activity on the 0-10 V CCT line supercedes other commands. Once the CCT 0–10 V slider is removed and the unit is power cycled, it will resume the programmed CCT one second after startup.

As long as the Bluetooth commissioning capability was not "disabled", the ERP Tunable White iOS app is capable of overriding the programmed setpoint.

'Dim-to-Off' capability is only available using 0-10 V dimmer control.





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

9 - THREE MODES OF OPERATION

| CCT MODES | Static (Selectable CCT) | Tunable White | Warm Dim |
|---|---|--|--|
| Selectable CCTs/Ranges | 1800K, 2000K, 2200K, 2500K, 2700K, 3000K,3500K, 4000K, 4500K, 5000K, 5700K, 6500K | 1800K – 6500K | 3050K – 1800K (Halogen) 2700K – 1800K (Incandescet) |
| Default CCT/Range | 3000K | 1800K – 6500K | 3050K – 1800K |
| Light Intensity Control/Dim | 0-10V or TRIAC | 0-10V or TRIAC | 0-10V or TRIAC |
| Mode Control with CCT 0-10V Wires | Open: Fixed CCTs Selected "Set and Forget" | Connected to CCT 0-10V: Dimmer or Circadian Rhythm Controler Tunes CCT | Shorted Together: Intensity Dimmer Also Changes CCT |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

- 9 THREE MODES OF OPERATION
- 9.1 Summary

| | MODES OF OPERATION SUMMARY | | |
|---------------------|--|---|---|
| | CCT Range and Presets | Controllability | Options for Setting CCT |
| TUNABLE WHITE | 1800–6000 K | Two independent 0-10 V controllers for DIM and CCT. | Customize the CCT range via the ERP Tunable White iOS app by setting CCT-Trims. |
| SELECTABLE WHITE | 3000 K (Factory Default) 1800 K, 2000 K, 2200 K, 2500 K, 2700 K, 3500 K, 4000 K, 4500 K, 5000 K, 5700 K | Only use DIM control (0–10 V, TRIAC, or ELV), | OPTION-1: Commission via ERP Tunable White iOS app, to "set and forget" to any CCT within full tunable range. OPTION-2: Select from one of twelve (12) pre-loaded ANSI CCT points on the TWM Programming Tool. |
| WARM DIM | 3050–1800 K MR16 Halogen profile (Default) 2700–1800 K Incandescent Profile | Only use DIM control (0–10 V, TRIAC, or ELV). | OPTION-1: Commission via ERP Tunable White iOS app, to "set and forget" to one of two Warm Dim profiles. (The CCT control DC output lines do not need to be shorted.) OPTION-2: Select from one of two Warm Dim profiles on the TWM Programming Tool. (The CCT control DC output lines do not need to be shorted.) OPTION-3: Short the CCT DC output lines on control cables. The Warm Dim profile selected in Option-1 or Option-2 will be used if the default profile is changed. |

You may further customize by using the ERP Tunable White iOS app or by using the TWM Programming Tool to:

- Set Dim-Trim
- Enable 'Dim-to-Off'
- Disable BLE on Premium models

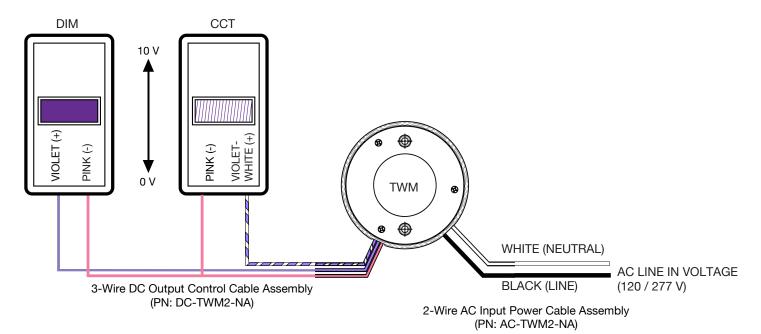




Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

- 9 THREE MODES OF OPERATION
- 9.2 Tunable White Mode Wiring Diagram
- 1. In Tunable White mode, two dimmers are needed. We recommend using two separate 0–10 V dimmers.

0-10 V CONTROLLERS







Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

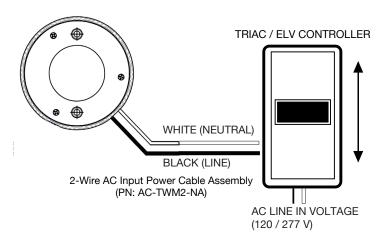
9 - THREE MODES OF OPERATION

9.3 Selectable White Mode (Static Mode) - Wiring Diagrams

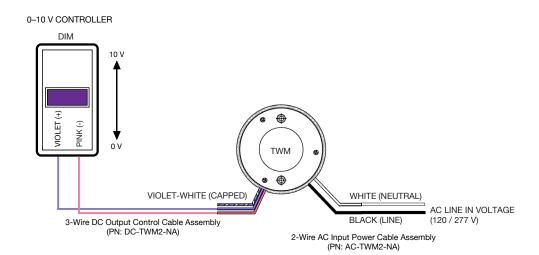
In Selectable White mode, any one of the following 0–10 V, TRIAC, or ELV Dimmer options can be used.

- OPTION 1. Connect a selectable CCT Plug to the CCT DC output control wire.
- OPTION 2. Use the TWM Programming Tool or the ERP Tunable White iOS app to set and forget the CCT point. Cap off the CCT+ (Violet-White) DC output control wire to prevent accidental shorting, if not being used.

TRIAC DIMMER:



0-10 V DIMMER:







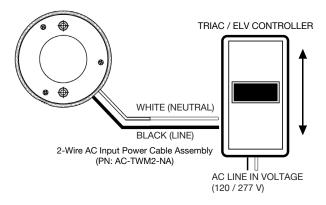
Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

9 - THREE MODES OF OPERATION

9.4 Warm Dim Mode - Wiring Diagrams

- 1. In Warm Dim mode, any one of the following 0-10 V, TRIAC, or ELV dimmer options can be used.
- OPTION 1. Short CCT+ (Violet-White) and Common (Pink) DC output control wires to engage Warm Dim mode. The Warm Dim profile selected from the TWM Programming Tool or the BLE app will be used.
- OPTION 2. Set to one of two (2) Warm Dim profiles from the TWM Programming Tool; the DC output control wires do not need to be shorted.
- OPTION 3. Connect a Warm Dim plug to the CCT control wire to engage Warm Dim mode. The Warm Dim profile selected from the TWM Programming Tool or the ERP TWM iOS app will be used.
- OPTION 4. Set to one of two (2) Warm Dim profiles from the BLE app; the DC output control wires do not need to be shorted.

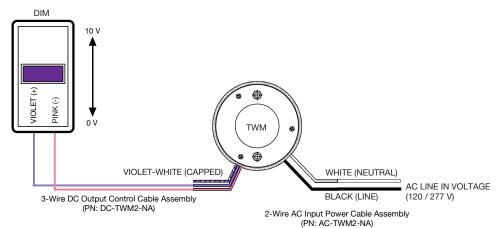
TRIAC DIMMER:



0-10 V DIMMER:

Terminate CCT+ (Violet-White) 0-10 V control wires on the control cable assembly on TWM2.

0-10 V CONTROLLER







Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

10 - DIMMING CONTROL

The TWM operates only with 0–10 V dimmers that sink current. Developed in the 1980's, the 0–10 V sinking current control method is adopted by the International Electrotechnical Commission (IEC) as part of its IEC Standard 60929 Annex E.

■ 10.1 Dimming Control via 0–10 V Dimmer

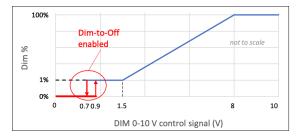
The method to dim the output current of the TWM can be done via the +Dim (Violet) and -Dim (Pink)) signal pins, delivering 100% to 1% of the output.

If the +Dim input is > 8 V or open circuited, the output is programmed to 100% of the rated lumens or to the maximum lumen output level trimmed by the Dim-Trim. The trim values can be set by the TWM Programming Tool (P/N: PROG-TWM2) or via the ERP Tunable White iOS app..

When +Dim input is below 1.5 V, the output is fixed to 1% of the maximum lumens, unless Dim-to-Off is enabled. If Dim-to-Off is enabled through the TWM Programming Tool or via the ERP Tunable White iOS app, the light will turn off when the +Dim input becomes below 0.7 V. As the unit detects +Dim input above 0.9 V, the light will be back to 1% of the maximum set lumens. When not used, the +Dim (purple) wire should be individually capped to prevent accidental shorting.

The maximum source current (flowing from the driver to the 0–10 V dimmer) supplied by the +Dim signal pin is \leq 150 uA. The tolerance of the output current while being dimmed shall be +/-8% typical until down to 1.5 V.

0-10 V Dimming Protocol



Compatible 0-10 V Dimmers for DIM Control

| Manufacturer | Series | Part Number |
|--------------|------------|-------------|
| Lutron | Nova | NFTV |
| Lutron | Diva | DVTV |
| Lutron | Diva | DVSTV |
| | ĺ | |
| Leviton | Illumatech | 1P710-DL |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

10 - DIMMING CONTROL

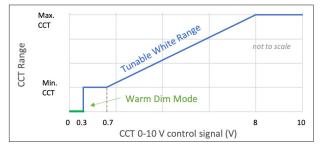
10.2 CCT Control via 0-10 V Dimmer

The method to control the CCT is done via the +CCT (Violet-White) and -Dim (Pink) signal pins. The -DIM and -CCT share the same common. Using the ERP Tunable White iOS app, a user can define the tunable CCT range by specifying a maximum and a minimum CCT. Adjust the 0–10 V CCT dimmer DC inputs to be between 0.6 V and 9 V.

If the CCT input is > 8 V or open circuited, the output is at the maximum CCT. The CCT linearly reduces until 0.7 V and remains at the same CCT value until 0.3 V. Below 0.3 V, the TWM will switch to Warm Dim mode. To exit Warm Dim mode, the CCT dimmer voltage must be raised to at least 0.6 V. We recommend using a linear 0–10 V controller between 0.7 V and 8 V for the best result.

When not used, the +CCT (Violet-White) should be individually capped to prevent accidental shorting.

0-10 V CCT Protocol



Compatible 0-10 V Dimmers for CCT Control

| Manufacturer | Series | Part Number |
|--------------|--------|-------------|
| Lutron | Diva | DVSTV |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

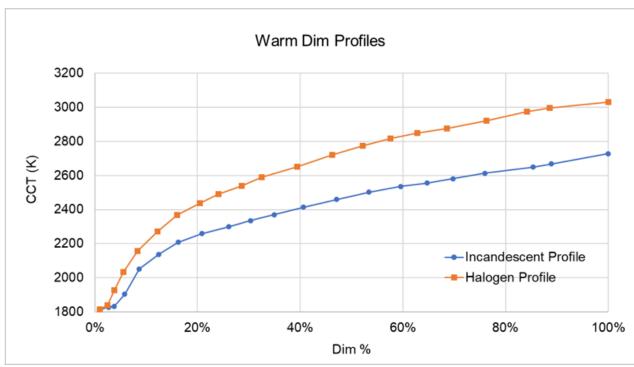
10 - DIMMING CONTROL

10.3 Warm Dim Profiles

Warm Dim is a profile that mimics the dynamic dimming characteristics of conventional incandescent lamps where dimming the intensity of the lamp lowers its CCT. The TWM offers both MR16 Halogen (3050–1800 K) and Incandescent (2700–1800 K) dimming profiles. The MR16 Halogen dimming profile is selected as the factory default. The dimming profile (either halogen or incandescent) can only be selected via the TWM Programming Tool or the ERP Tunable White iOS app.

TWM operates in a Warm Dim mode when the CCT+ (Violet-White) wire is shorted to the Common (Pink) wire on the DC output control cable. This is equivalent to the CCT 0–10 V input being below 0.3 V (see Section 10.2). Alternatively, even without shorting the control wires, both Warm Dim profiles can be deployed via the TWM Programming Tool (see Section 8) or by using the ERP Tunable White iOS app.

Warm Dimming is solely controlled by a 0-10~V dimmer or a TRIAC/ELV dimmer. If not in use, the +CCT (Violet-White) wire should be capped off.



Compatible Warm Dim TRIAC/ELV dimmers

| Manufacturer | Model |
|--------------|-----------|
| Lutron | MACL-153M |
| Lutron | RRD-10ND |
| Lutron | MRF2S-6CL |
| Lutron | RRD-6NA |
| Lutron | PD-5NE |
| Lutron | MAELV600 |
| Leviton | VPE06 |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

10 - DIMMING CONTROL

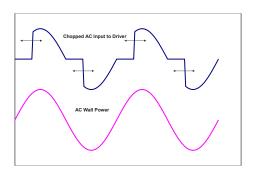
■ 10.4 TRIAC/ELV Dimming Protocol

When TWM light engines are coupled with an approved TRIAC/ELV-based phase-cut dimmer, the main processor is used to control dimming status as a function of the TRIAC/ELV conduction angles. Data on the TRIAC/ELV conduction angle is supplied to the processor, which then determines appropriate actions to ensure smooth and flicker-free dimming while maintaining color accuracy across the dimming range of the driver for all CCT set points (including Warm Dim). Both leading edge and trailing edge TRIAC/ELV dimmers can be used with tight control of the minimum and maximum lumens.

The CCT can still be controlled independently by using a 0–10 V controller or by Bluetooth commissioning via the ERP Tunable White iOS app. 100% to 1% output can be attained when using an approved TRIAC/ELV phase-cut dimmer. Maximum programmed output (100%) is reached when the phase-cut dimmer is conducting for at least 140°. Minimum programmed output (1%) is reached when the phase-cut dimmer is conducting for 45° or less.

The minimum conduction angle necessary (to ensure that the TWM light engine will always turn on and start up) is 45°.

NOTE: Changes to the 0–10 V CCT control are ignored while actively moving the TRIAC/ELV dimmer slider up and down. 0–10 V CCT control is resumed once the TRIAC/ELV dimmer has stabilized.



Compatible TRIAC/ELV dimmers

| Manufacturer | Model |
|--------------|-----------|
| Lutron | MACL-153M |
| Lutron | RRD-10ND |
| Lutron | MRF2S-6CL |
| Lutron | SCL-153P |
| Lutron | DVCL-153P |
| Lutron | DVCL-253P |
| Lutron | TGCL-153P |
| Lutron | SF-10P |
| Lutron | LGCL-153P |
| Lutron | RRD-6NA |
| Lutron | PD-5NE |
| Lutron | MAELV600 |
| Lutron | NTELV-600 |

| Manufacturer | Model |
|--------------|-----------|
| Leviton | IPL06-ILZ |
| Leviton | VPI06 |
| Leviton | IPE04 |
| Leviton | VPE06 |





Universal AC Input Tunable White LED Modules with Tri-Mode Dimming™ (TRIAC, ELV & 0-10 V)

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